



TECHNICAL DATA SHEET

BIOMID 66 GF15 BLACK

PROPERTY	UNITS	METHOD	TYPICAL VALUES (Dry)
Density	G/cm ³	ASTM D 792	1,23
H ₂ O absorption (24h-23°C)	%	ASTM D 570	1,1
Linear Shrinkage	%	ASTM D 955	0,9~1
Rockwell	R scale	ASTM D 785	115
Flexural Modulus	N/mm ²	ASTM D 790	3800
Elong. at break	%	ASTM D 638	4,5
Notched izod	J/m	ASTM D 256	50
Melting point	°C	ASTM D 2117	260
H.D.T. 1.80 MPA	°C	ASTM D 648	220

The supplied data are to our best knowledge but they are only indicative average values of the mentioned product. Above values do not bind Bio Polymer s.r.l. to any loss or damage sustained by the end user.